



## **K&M CASE NECK EXPANDER**

### Instructions for Use

- NEVER use these tools in a case with a “live Primer”.
- Adjust the bottom screw to stop the neck expansion just short of the doughnut.
- The neck is the correct size for the K&M Fluted Carbide neck turner pilot to remove the doughnut.
- Each Case Neck Expander has an adjustment screw to bottom out in the brass before the case mouth can hit the mandrel’s shoulder.

Also available –  
Press adapter with  
additional caliber  
mandrels. See  
website for details.

**K & M Precision Shooting  
Products LLC  
6852 Lakeshore Drive  
West Olive, MI 49460**

**Phone 616-399-7894  
Fax 616-298-8652**

**Web: [www.kmshooting.com](http://www.kmshooting.com)**