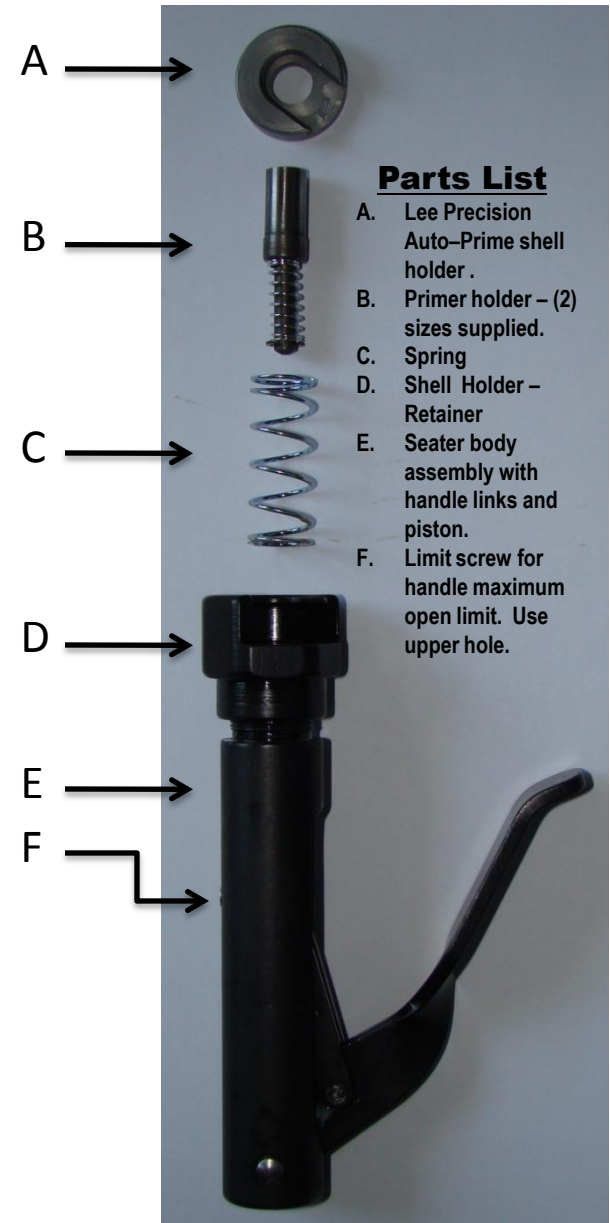


K&M PRIMER TOOL

Instructions for Use

This instrument provides an in line setting of Primer with a controlled feel. The Primer shroud is spring loaded to push the shell to be primed upward squarely in the Lee Auto-Prime shell holder. Adjust the shell holders position up or down on the extra fine threads so you feel the primer anvil touch bottom just before handle reaches end of stroke.

1. Safety glasses shall be used when priming shells as with any hand loading operation. No one else should be in the immediate area.
2. Prep all shells with the K&M Primer Pocket Correction Tool.
3. Select correct size primer holder, both large and small are provided.
4. Select correct shell holder per caliber being primed. Use Lee Precision Auto-Prime shell holder. Available at www.kmshooting.com.
Note: Some new shell holders supplied by Lee may have a small burr on top inside edge of the thru hole. Burr must be removed so primer shroud freely passes through hole.
5. Place primer in shroud.
6. Place unprimed shell in holder.
7. Slowly close handle until you feel the primer anvil just touch the bottom of the primer pocket.
8. Turing the shell holder retainer will raise or lower it so the handle is in the desired position when you feel the anvil touch bottom in the primer pocket.
Suggestion: Handle should be near but not at end of stroke.



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